

Silhouette[®]



VH 60 for Pliers Box P 0031
for all rimless drilled frames

(P 0031 00 0000 0000)

CONTENT VH 60

Foil

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1. PLIERS BOX P 0031 COMPLETELY FILLED



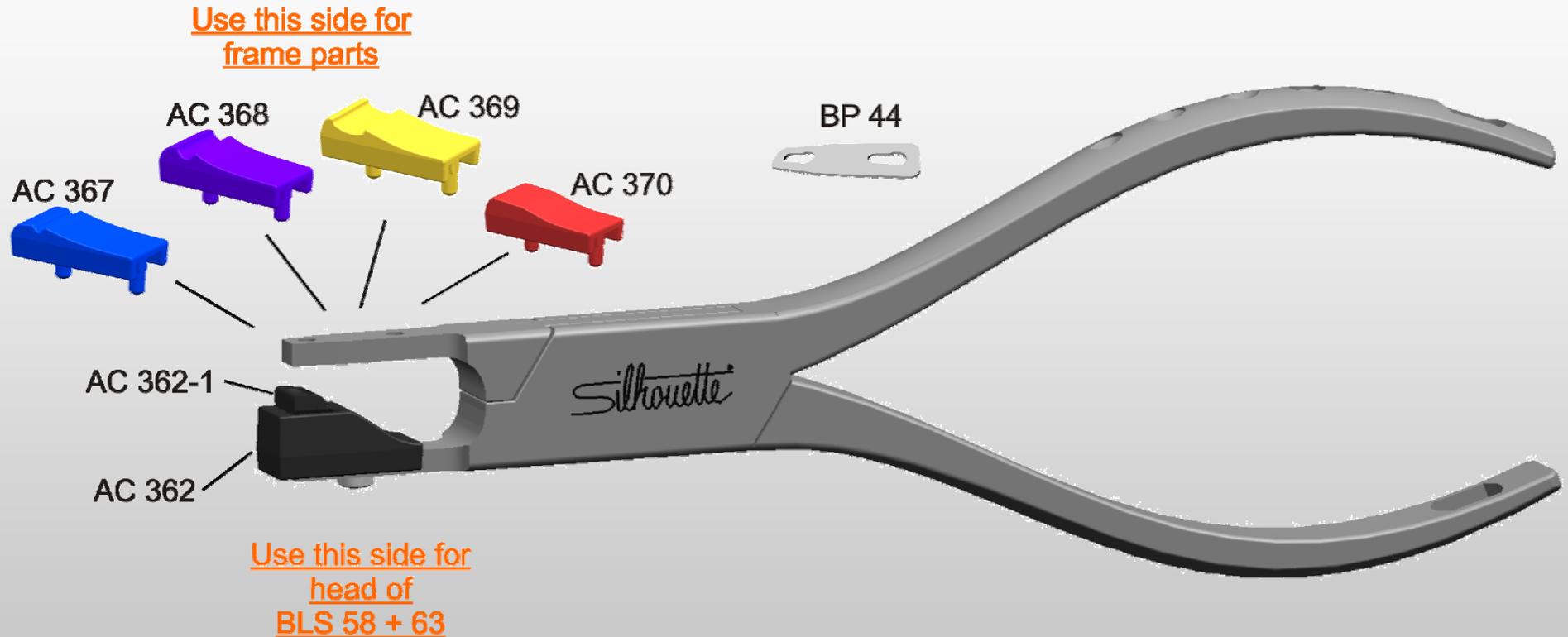
Mounting Pliers
P 0026 00 0000 0000

Pliers side parts (all AC-parts)
P 0000 11 P003 1000

Disassembly pliers
P 0004 00 0000 0000

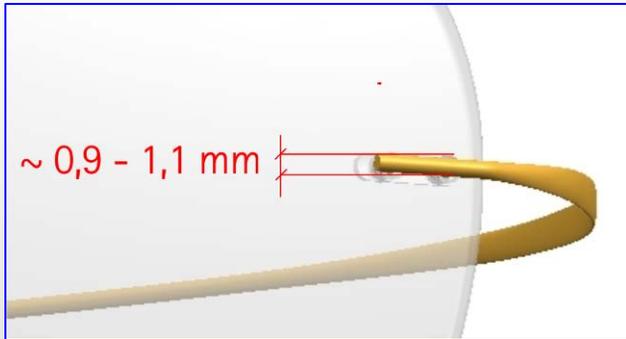
Instructions & Tips VH 60
P 0000 26 2801 0060

2. PLIERS SIDE PARTS for HORIZONTAL Drills



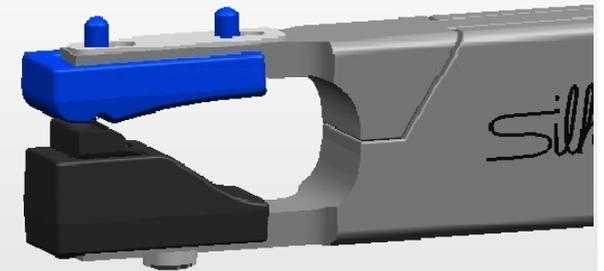
Mount suitable pliers side parts (AC-parts) according to width of frame part

2.1. HORIZONTAL - SMALL



small blue AC 367

TMA, TNG, Titan Dynamics, Zenlight, Titan Design, Contrasti, Mystero, Embrace

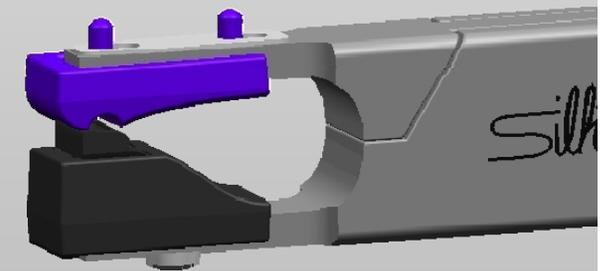


2.2. HORIZONTAL - MEDIUM

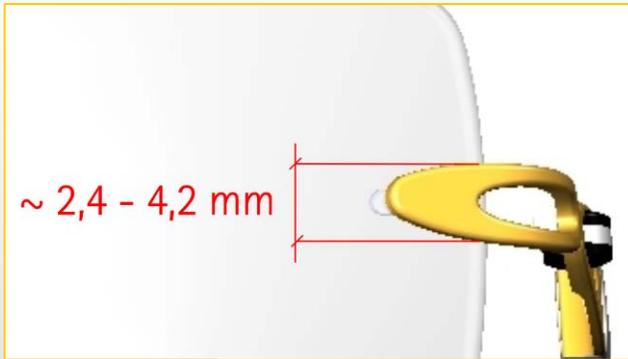


medium violet AC 368

Metal Look, Enviso, Titan Edge, Dimension, Metal Twist, Class, Leathertouch, Colorama, TitanX, Titan Colours

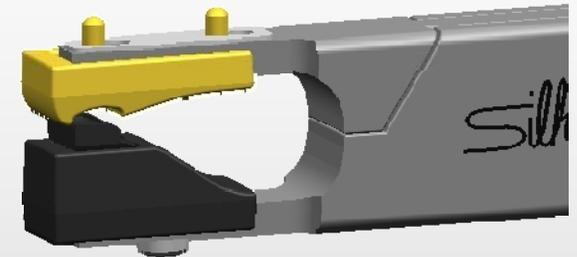


2.3. HORIZONTAL - LARGE

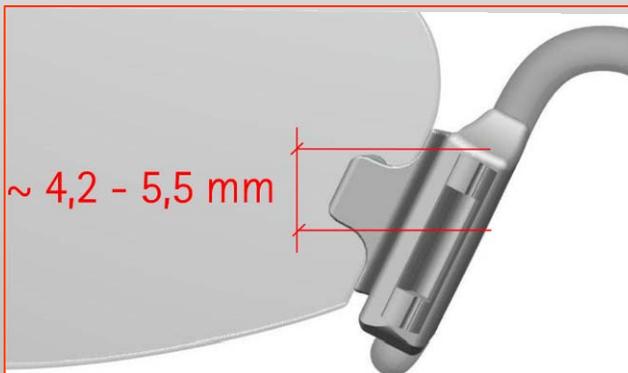


large yellow AC 369

SPX-Motion, Intarsia, Ambition, Inspired 2D, Softtouch, Infinito

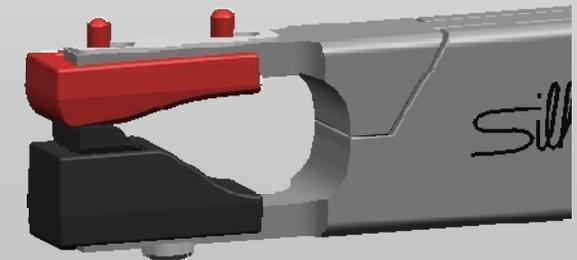


2.4. HORIZONTAL - PLAIN



plain red AC 370

Adidas Clip-in, very wide frame parts



3. PLIERS SIDE PARTS for VERTICAL Drills



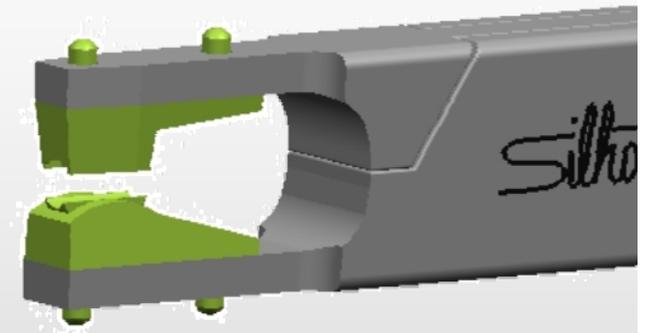
Mount suitable pliers side parts (AC-parts) according to width of frame part

3.1. VERTICAL - SMALL



small green AC 265

Titan Wave, Silhouette Clip-in

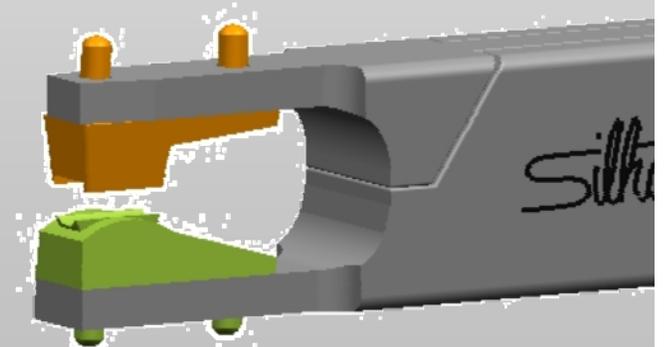


3.2. VERTICAL - LARGE

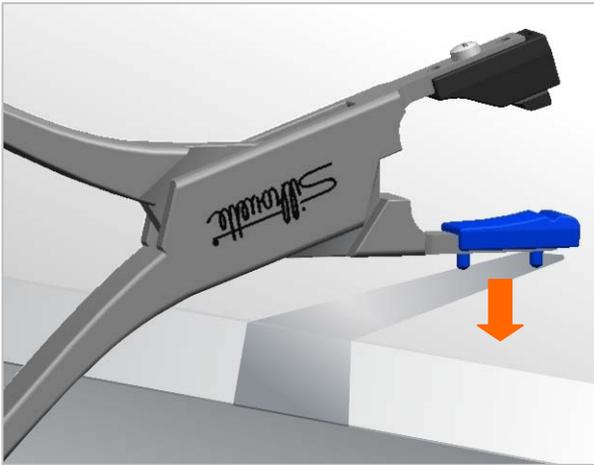


large orange AC 329

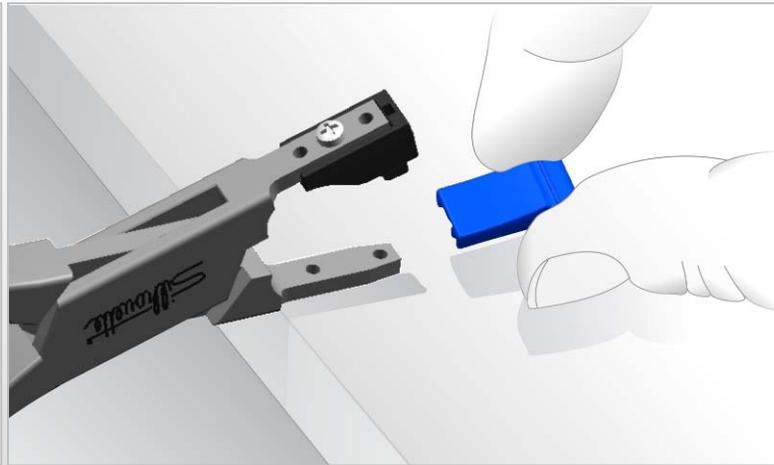
Leatherdrops, Limelight



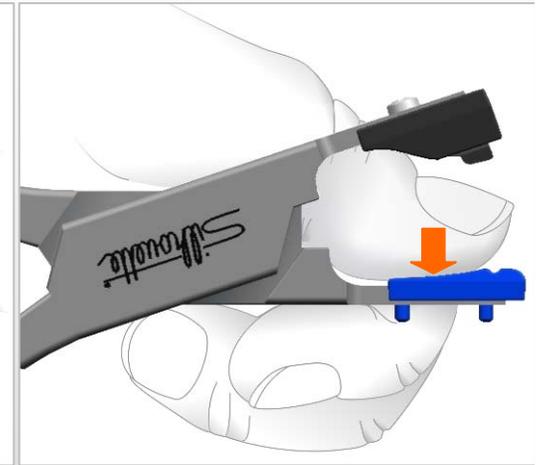
4. EXCHANGE OF PLIERS SIDE PARTS



1. Press out the AC-parts by pressing them against the tabletop

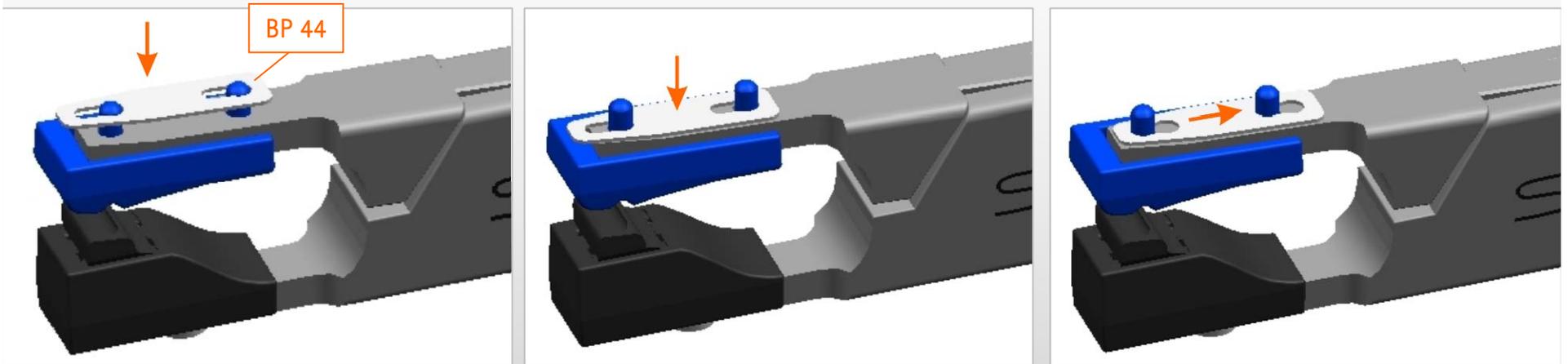


2. Put pins of the AC-part into the drills using the pliers



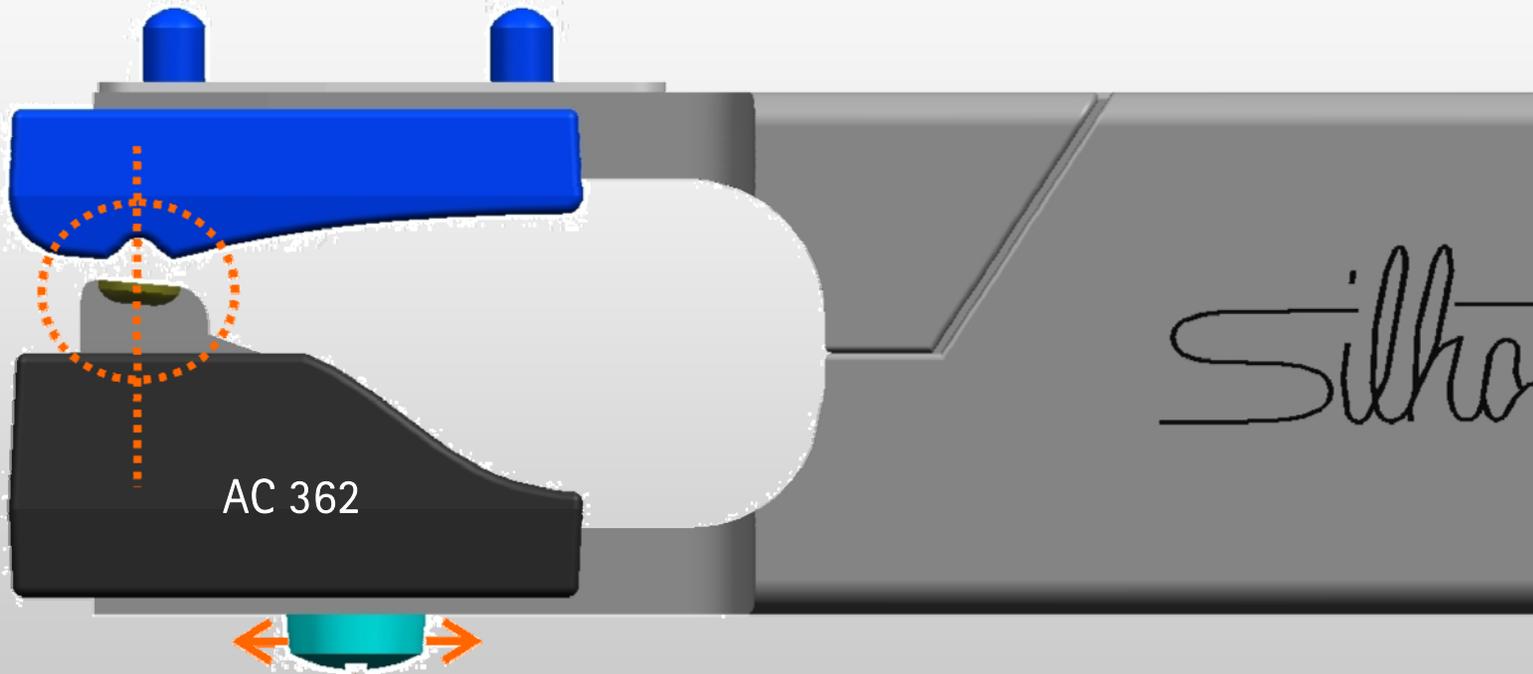
3. Fix AC-part straight

5. SMALL FIXATION PLATE



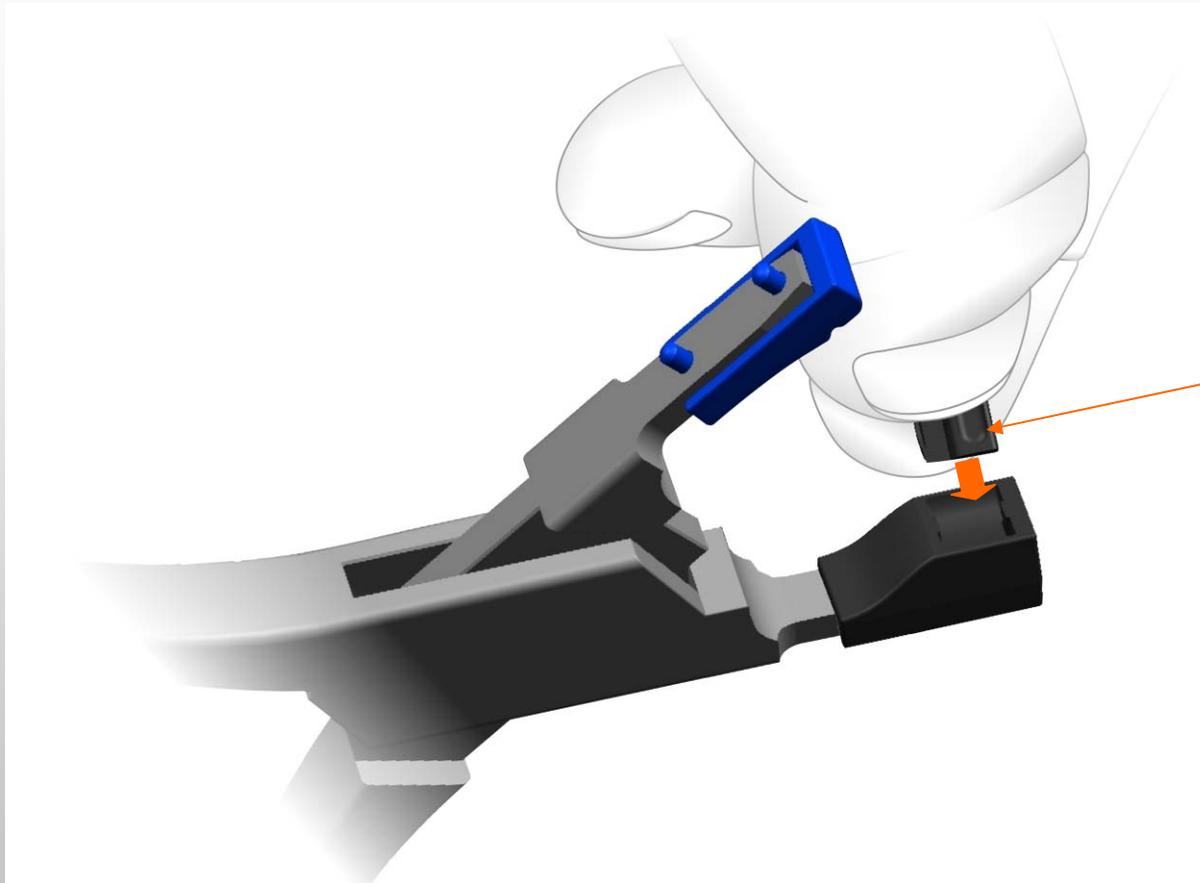
The small fixation plate BP 44 locks the pliers side parts for horizontal drills and fastens them in correct position.

6. CENTRALLY ALIGNING THE PLIERS SIDE PARTS



Aligning is possible
because of fixation
by screws.

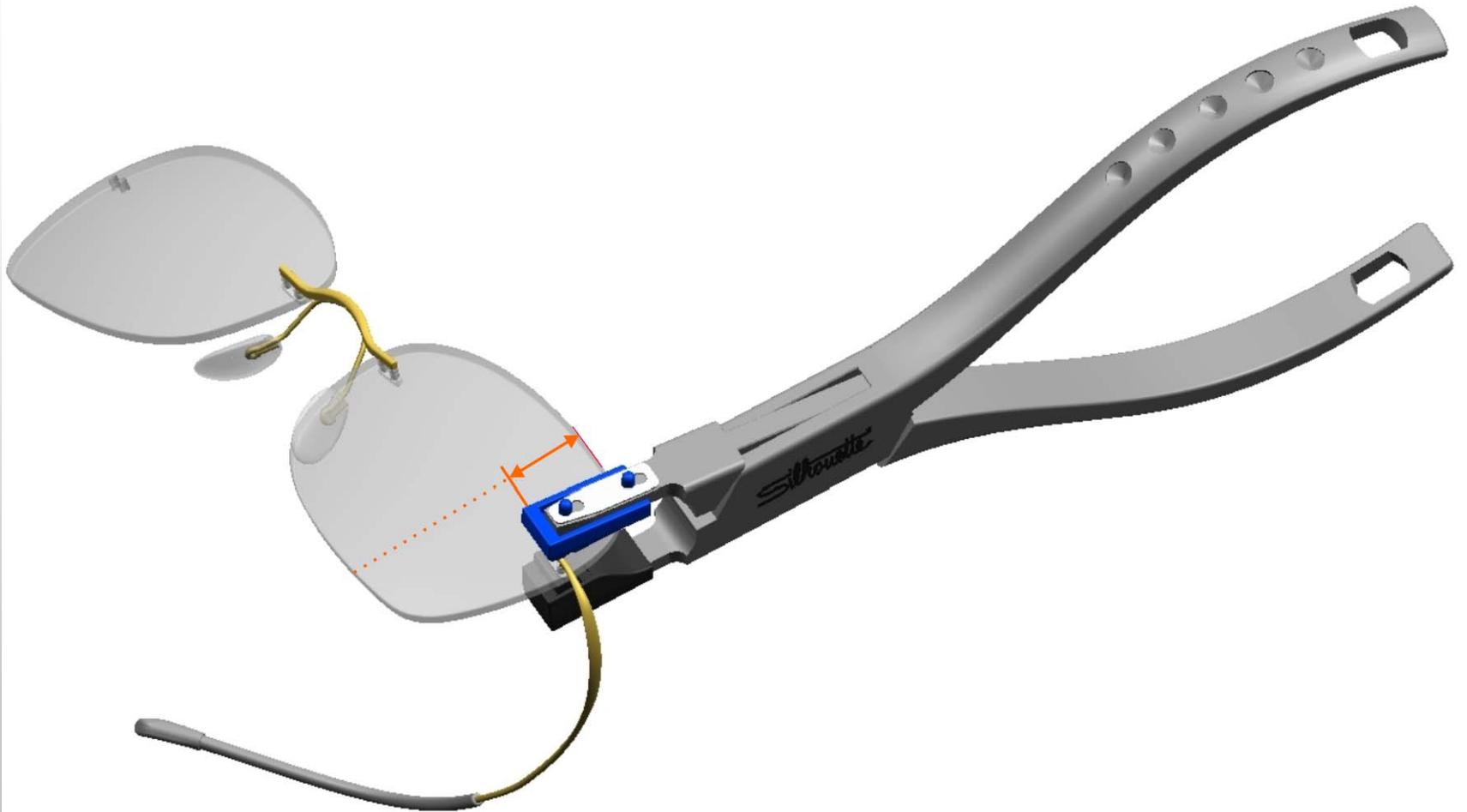
7. EXCHANGE OF BLS MOVING PART



The BLS moving part compensates the lens curve during the mounting.

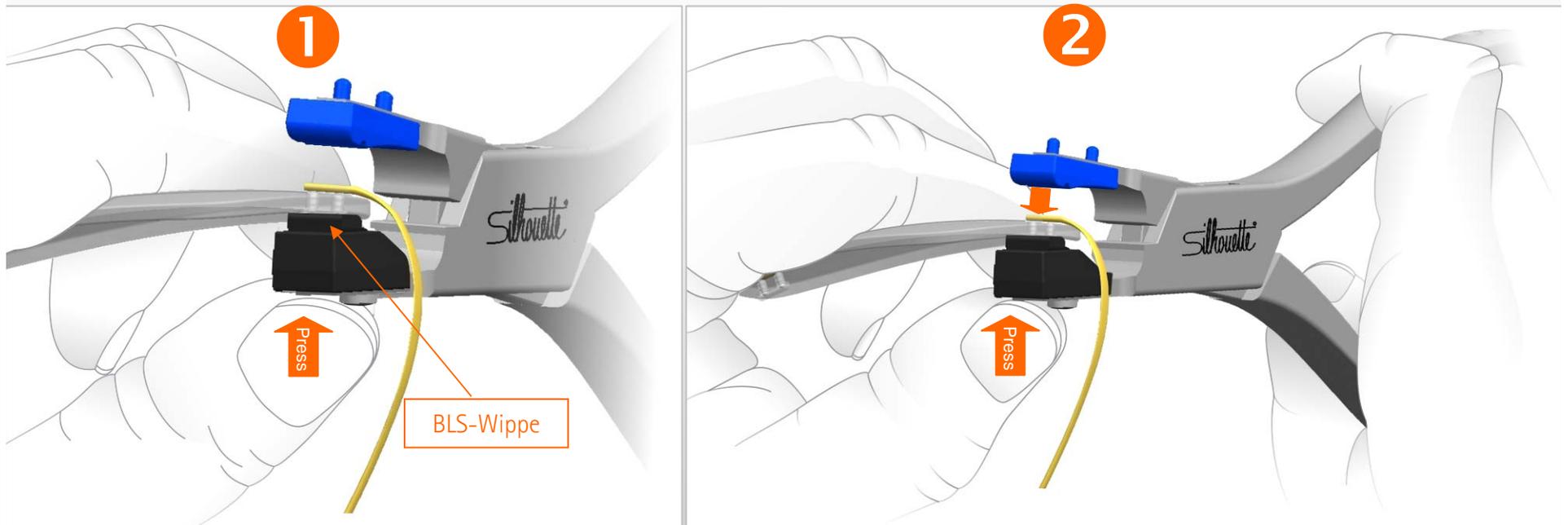
1. Inserting: Place at the leading line and move into the hollow
2. Removing: Press out by hand

8. Mounting Tip 1: PLACE PLIERS AT THE SHORT SIDE

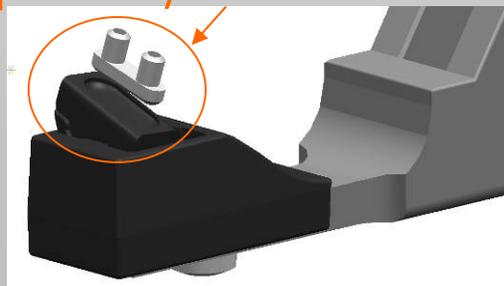


NOTE: Placing pliers at the long side might damage the lens during the mounting!

9. MOUNTING TIP 2: MOUNT IN 2 STEPS

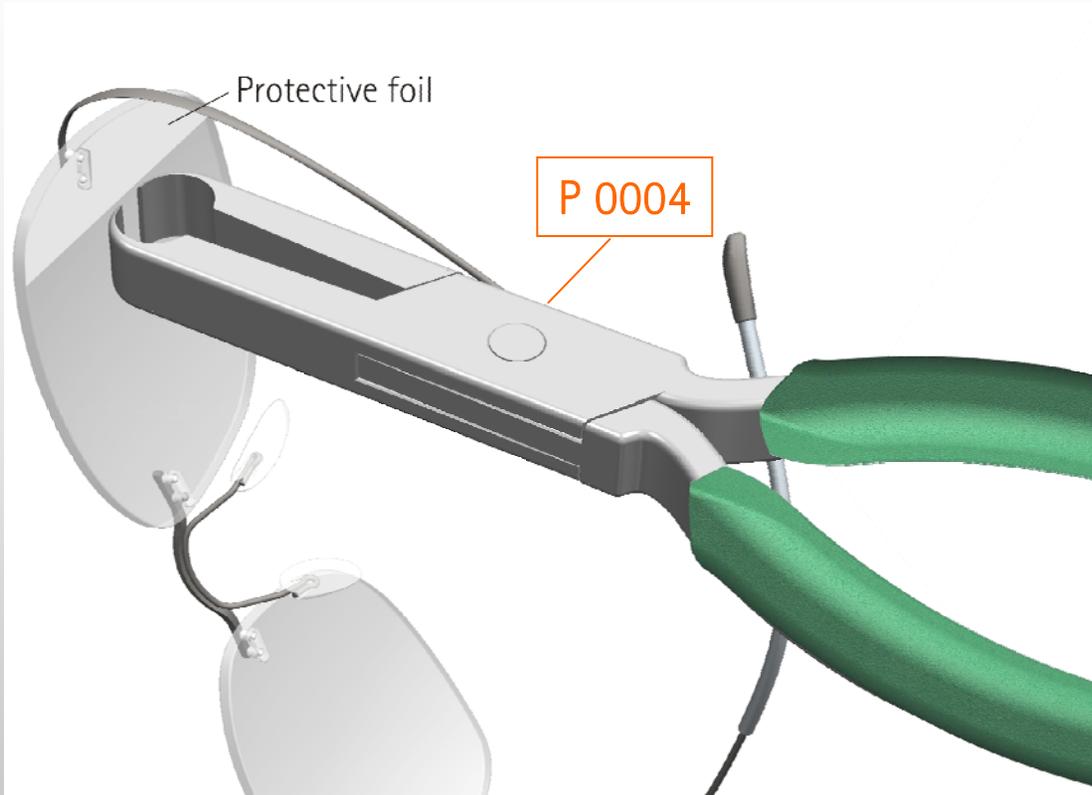


1. Place the BLS moving part at the head of the BLS **precisely fitting** and press to the lens.



2. Hold counter-pressure against the BLS moving part. Only then close pliers and press in the frame parts completely - soft and in one go.

10. DISASSEMBLY OF OPTICAL LENSES



1. Affix protective foil accurately around the lens fixation sleeves.
2. Carefully clip off the BLS head, without damaging the fixation pins.
3. TIP: Use pliers P 0004 for plastic parts only !
Metal would damage these precision pliers.